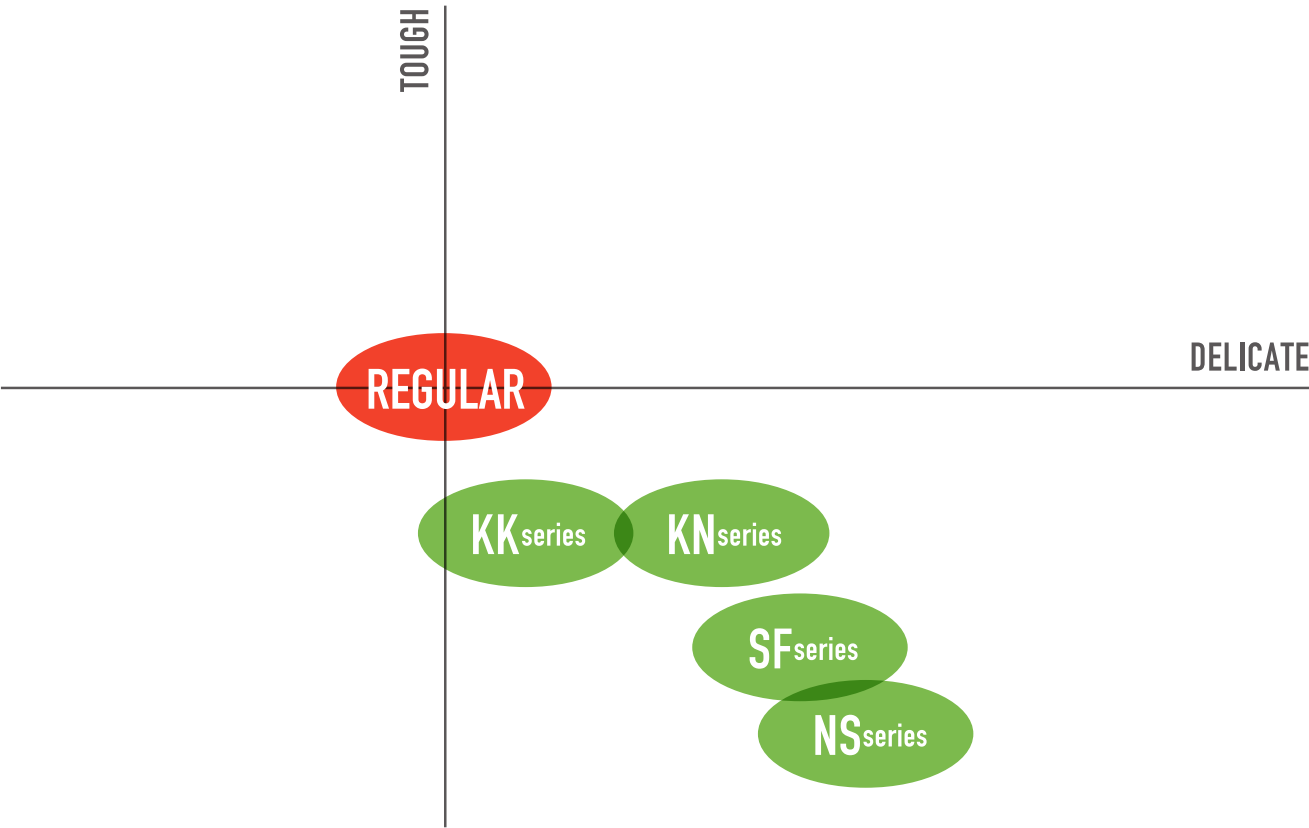


Positioning Graph



Lineup

Product	Size (top; ORGAN, bottom; EU)																				Tip + Point	Remarks
	6	7	8	9	10	11	12	13	14	16	18	19	20	21	22	23	24	25				
	50	55	60	65	70	75	80	85	90	100	110	120	125	130	140	160	180	200				
DC×1	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	～＃11: J、＃12～:R		
DC×1KN			●	●	●	●	●		●											S		
DC×1SF			●	●	●	●														S		
DC×1NS			●	●	●	●	●													SPI		
DC×1F				●		●	●		●	●	●									～＃11: J、＃12～:R	Flat shank	
DC×27	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			～＃11: J、＃12～:R	1-3 needle overlock	
DC×27LE						●	●		●	●										～＃11:J、＃12～14:Q、 ＃16～:R	Large eye	
DC-N17	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●					R	Long shank N=13.00	
DC-N25		●	●	●	●	●														R	Long shank N=11.50	
DM×13		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			～＃11: J、＃12～:R	Short shank	
DM×13KN				●	●	●														S		

R=Standard

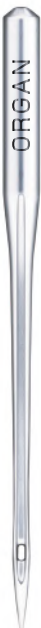
ORGAN® NEEDLE CO., LTD.

1 Maeyama, Ueda-shi, Nagano-ken 386-1436, Japan
TEL +81-268-38-3363
FAX +81-268-38-3590
MAIL sales-dpt@organ-ndl.co.jp



DC×1
DC×27

PRODUCT INFORMATION SEWING 02



100th Evolving Innovation
TOUGH & DELICATE

Overlock / Safety Stitch



Two Types of Scarf Shape

DC×1/27

DC×1
9
DC×27
9

Package Indication

Solutions for

Skipped stitches

Needle breakage

■Long tapered shape

NY blade



DC×1



Standard scarf

DC×27



Cliff scarf

Enables stable loop formation

For Knitted Fabrics

KN/SFseries

DC×1KN
9
DC×1SF
9

Package Indication

Solutions for

Yarn twisting

Yarn breakage

Needle mark

■S point

■Straight blade

Straight blade and long tapered needle point reduce penetration resistance.

Standard

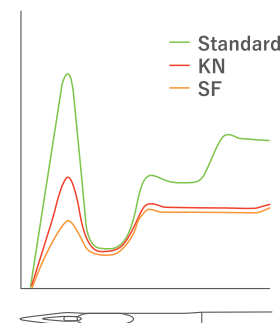
KN

SF



For general knits

For fine knits



For Delicate Synthetic Fabrics

NSseries

DC×1NS
9

Package Indication

Solutions for

Yarn pulling

Puckering

Metallic yarn protrusion

■SPI point

■Long tapered needle point

■Straight blade

Straight blade and SPI point reduce penetration resistance.

Standard

NS

Standard

NS



For Extra Durability

PDcoating

DC×1
9PD

Package Indication

Solutions for

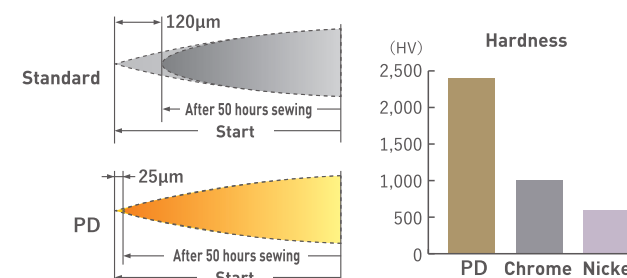
Wear

Tip damage

■Titanium coating

5 Times increased durability

Twice as strong as chrome plating



For Thick and Multi-layered Sewing

KKseries

DM×13
9

Package Indication

Solutions for

Yarn breakage

Sequins breakage

■Short shank

For a Variety of Knitted Fabrics

BPseries

DC×1
9S

Package Indication

Solutions for

Rubber protrusion

Yarn breakage

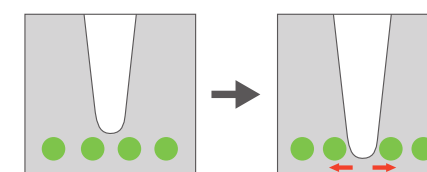
Mismatched fabric pattern

Yarn twisting

Tip damage

■Ball size selection

Ball point spreads fabric gently.



Image

For Anti-adhesion

LPcoating

DC×1
9LP

Package Indication

Solutions for

Upper thread cut

Skipped stitches

Puckering

Down migration

■Anti-adhesive coating

Less adhesive with special coating

Standard



LP



Suitable for deep needle penetration

Standard



KK



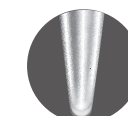
S point



Widely adaptable

ORGAN original: slim & small ball

B ball



For coarse knits

Medium size

U ball



Elastic knits for under garments

Large size

*Standard(~#11): J ball