

縫製トラブルと対策針 厚物生地縫製

(デニム・靴・靴・家具・自動車関係)

SEWING TROUBLE and COUNTERMEASURE

-Needle for thick materials sewing (Denim・Bag・Shoes・Furniture・Car Seat)-

縫紉問題及対策針

～用於厚重面料的(牛仔服縫製・包・鞋・家具・汽車座墊)～

| トラブル | TROUBLE | 縫紉問題 | 素材 | MATERIAL | 面料 | 原因 | CAUSE | 原因 | 対策針 | SUGGESTED NEEDLE | 対策針 | | |
|---------|--------------------------------------|---------|-----------|-------------------------|---------|---------------|--|--------------|-------------------|------------------|-----|-------------------|-----------|
| 地糸切れ | Fabric Yarn Breakage | 面料斷綫 | ニット | Knit | 針織面料 | 針の先端と太さで切斷する | Unsuitable Point Size and Thickness | 針太尖且太粗而切斷 | Ball point series | LE series | | | |
| | | | 布帛 | Woven | 機織面料 | 針の太さで切斷する | Unsuitable Thickness | 針太粗而切斷 | | | | Ball point series | LE series |
| | | | | | | 針が深く刺さる | Needle Penetrates up to Shank Taper | 針刺入太深 | | | | KK series | |
| 目飛び | Skipped Stitches | 跳綫 | | | | 針振れ・ループが不安定 | Needle Deflection・Poor Loop Formation | 針晃動,線拋不穩定 | NY2 series | SK series | | | |
| | | | | | | | | | | | | | |
| 糸締め不良 | Loose Seams | 拋綫 | 太い縫い糸 | Thicker Thread | 縫綫太粗 | 糸穴に対して縫い糸が太い | Unsuitable Thread Thickness | 相對針孔使用的縫綫過粗 | LE series | | | | |
| 先潰れ・磨耗 | Trouble due to Wear and Point Damage | 針尖鈍化・磨損 | | | | | | | Ball point series | | | | |
| | | | | | | | | | PD plating | | | | |
| 針穴跡が目立つ | Poor Seams Appearance | 針脚顯眼 | 本革 | Genuine Leather | 真皮 | 針が深く刺さる | Needle Penetrates up to Shank Taper | 針刺入太深 | KK series | | | | |
| 粘着 | Trouble due to Adhesion | 粘着問題 | 芯地 | Interlining | 襯布 | 針に糊と生地カスが付着する | Unsuitable and Material Waste Clinging to Needle | 膠和面料的碎屑黏着在針上 | LP coating | | | | |
| 上糸切れ | Upper Thread Breakage | 斷上綫 | 樹脂 | Plastic | 樹脂 | 糸の撚り戻り | Twist Displacement of Thread | 解撚 | SK series | | | | |
| 針折れ | Needle Breakage | 斷針 | 厚い素材・硬い素材 | Thick and Hard Material | 厚面料,硬面料 | 針先端の潰れ・変形 | Worn and Damaged Point | 針尖的磨損,變形 | NY2 series | | | | |
| | | | | | | | | | | SK series | | | |